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Introduction	Motivation	Objectives	Methodology	Preliminary results
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## Water reclamation in the Oil Sand Industry

 Oil Sand Processed Water (OSPW) continues to accumulate in tailings ponds in Northern Alberta

OSPW can be recycled for the production process and different treatment technologies are being tested

Mine firms have to decide when to treat the water, but at the moment they cannot release it as there is no water quality standards

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Oil Sands	Industry			



Reference: https://www.capp.ca/canadian-oil-and-natural-gas

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Oil Sands	Industry			



Reference: https://www.aer.ca/providing-information/by-topic/oil-sands

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## **Oil Sands Industry**



Reference: https://www.google.com/maps

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Oil sand processed water (OSPW)				

OSPW is a toxic by-product of Oil Sands production that can be dangerous for wildlife and might affect the water quality of the Athabasca River (Gosselin et al. 2010).



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## Oil sand processed water (OSPW)



Reference: https://www.reuters.com/article/us-canada-wildfire-syncrude-idUSKCN0XY0HJ



- Estimate the treatment costs associated with different water quality standards, treatment timing requirements, and available technologies.
- Identify the optimal time for a firm to start the treatment of OPSW.
- Propose recommendations to complement and/or improve the current reclamation policy for mining water and land reclamation in Alberta.

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Mathematic	cal programm	ning model		

# Minimize: Discounted Sum of OSPW treatment cost over time (virutal mine)



Subject to:



- Available Technologies and their characteristics
- Water quality limits (Regulations)

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—— Water —— OSPW

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## **Treatment technologies**



Membrane Bioreactor (+ Granulated Carbon)



Pit lakes



Wetlands



#### Technology Cost Function

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Preliminary re	esults: Assum	ptions		

- Virtual Mine producing 60 Million bbl
- Early treatment (\*): Wetland with Membrane Bioreactor
- Principal treatment: Wetland to be transformed into a Pitlake
- Wetland effectiveness: Low, Medium, High
- NAs standard (Mg/L): Lower (30), Medium (10), Higher (5)

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Preliminary	results: Cos	sts		



Treatment cost under different scenarios (Million \$) 27.9 \* 30 25 20 15 10 5 2.246 1.57 0 Medium Wetland Lower Wetland Higher Wetland effectiveness effectiveness effectiveness

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### Preliminary results: Costs



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## Preliminary results: Treatment days



#### Wetland treatment days

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## Preliminary results: Treatment days



#### Wetland treatment days

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## Preliminary conclusions and future steps

Costs can very sensitive to assumptions about treatment effectiveness and effluent standards

Cost for treatment effectiveness and water quality changes can be 10 10 times higher than the initial case with passive technologies

Active technologies will be included, as well as different scenarios regarding the water quality standards

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## Thank you